

# Series 1735 Soft Laminate and Fine Metal Edge End Mill



## **Designed for Ultra-fine Edge Finish**

When flawless edges are required Great for soft PCB laminate materials and metals Capable of surface milling and plunging Smooth edges and cleanly cut fibers Does not require use of entry material

# Series 1735 Soft Laminate and Fine Metal Edge End Mill

Series 1735 End Mills designed to provide an ultra-fine edge finish on soft PCB laminate materials and metals that require flawless edges. End Style allows surface milling and plunging.

Flex products, Aramid reinforced materials, PTFE, most soft materials, and gold fingers are prime examples of the challenges posed to PCB Fabrication Departments worldwide. In some cases, parameters can be adjusted with standard tools to address the rough edges, raised burrs, and/or fibers. There are, however, cases that require special tools and methods. Specific to these cases, Kyocera Precision Tools introduces an upgrade to the 1730 design with surface milling and plunging capabilities.

In addition, these tools generally eliminate the requirement of entry material that is sometimes needed on this type of work when using conventional cutters.

\* This product requires specific processes and operating parameters. For optimal results, please contact a Kyocera Precision Tools field engineer.

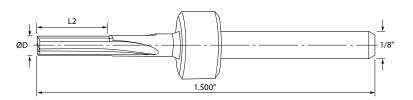
#### Material: PTFE



#### Material: Gold Tabs/Connectors



Three flute zero helix end mill designed for side routing or milling printed circuit boards, gold tab connectors, soft materials, or soft metals.



**STANDARD** Flute Length (Inch)

Part Number	Stock	End Mill Size	Dimensions (in)		
			Cutting Diameter	Flute Length	Helix _ Angle
			ØD	L2	
1735.1250.500	•	0.1250"	0.1250	0.5000	0°

### STANDARD Flute Length (Metric)



	Stock	End Mill Size	Dimensions (mm)		
Part Number			Cutting Diameter	Flute Length	Helix Angle
			ØD	L2	
1735.0315.138	•	0.80mm	0.800	3.50	0°
1735.0630.315	•	1.60mm	1.600	8.00	0°
1735.0945.315	•	2.40mm	2.400	8.00	0°

Part Numbers above include rings set at 0.800" - For Ringless Part Number, replace series "." with "-" (XXX-XXXX.XXXX) Additional diameters and special ring colors available upon request.

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For recommended cutting conditions please visit: <u>www.kyoceraprecisiontools.com/pcb/speeds-feeds</u>



#### **KYOCERA** Precision Tools

3565 Cadillac Ave. Costa Mesa, CA 92626 Customer Service | 888.848.9266 Technical Support | 800.823.7284



Official Website | www.kyoceraprecisiontools.com Distributor Website | mykpti.kyocera.com Email | pcb.cs@kyocerapcb.com