



Series 421 Drills

New generation two into one flute advanced **undercut** drills designed for hole location priority.

Standard part numbers include rings. For ringless, replace the Series "." with "-"
(e.g. ringless Series 421, 0.35 mm: 421-0138.217)

Diameter		Standard Flute Length			Extended Flute Length		
		Flute Length	Part Number	Flute Length	Part Number		
0.10 mm	0.0039"	2.00 mm	0.079"	421.0039.079			
0.13 mm	0.0050"	2.00 mm	0.079"	421.0050.079			
0.15 mm	0.0059"	2.50 mm	0.098"	421.0059.098			
0.20 mm	0.0079"	3.00 mm	0.118"	421.0079.118	4.00 mm	0.158" 421.0079.158	
0.25 mm	0.0098"	4.00 mm	0.158"	421.0098.158	5.00 mm	0.197" 421.0098.197	
0.275 mm	0.0110"	5.00 mm	0.197"	421.0110.197	5.50 mm	0.217" 421.0110.217	
0.30 mm	0.0118"	5.00 mm	0.197"	421.0118.197	5.50 mm	0.217" 421.0118.217	
0.35 mm	0.0138"	5.50 mm	0.217"	421.0138.217	6.50 mm	0.256" 421.0138.256	
0.40 mm	0.0157"	6.00 mm	0.236"	421.0157.236	7.50 mm	0.295" 421.0157.295	
0.45 mm	0.0177"	6.00 mm	0.236"	421.0177.236	7.50 mm	0.295" 421.0177.295	