

# METRIC PRE-DRILL DIAMETERS

FOR REAMERS

Diameter (mm)	 P Steel -30HRC	 P Steel 30-40HRC	 M Stainless Steel	 K Cast Iron	 N Aluminum	 N Copper Alloy	 N Thermoset Plastic	 N High Density Plastic	 S Nickel / Cobalt	 S Titanium Alloy
0.3	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24
0.4	0.32	0.32	0.32	0.32	0.32	0.32	0.32	0.32	0.32	0.32
0.5	0.42	0.42	0.42	0.42	0.42	0.42	0.42	0.42	0.42	0.42
0.6	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
0.8	0.68	0.68	0.68	0.68	0.68	0.68	0.68	0.68	0.68	0.68
1.0	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
2.0	1.80	1.80	1.80	1.80	1.80	1.80	1.80	1.80	1.80	1.80
3.0	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80
4.0	3.80	3.80	3.80	3.80	3.80	3.80	3.80	3.80	3.80	3.80
5.0	4.80	4.80	4.80	4.80	4.80	4.80	4.80	4.80	4.80	4.80
6.0	5.80	5.80	5.80	5.80	5.80	5.80	5.80	5.80	5.80	5.80
8.0	7.80	7.80	7.80	7.80	7.70	7.70	7.80	7.70	7.80	7.80

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