

STANDARD LENGTH

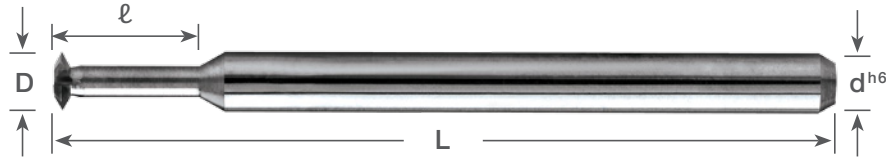
M0.5 - M8 THREADS

Mirror Surface Finishes

Sub Micron Grain Carbide

Excellent for Titanium Dental Implants

MICRO THREAD MILLS
SINGLE POINT THREAD MILLING



STANDARD Length

Symbol Descriptions [Page 7](#)

Metric Thread	Number of Flutes	Dimensions (mm)				Uncoated		AlTiN Coating	
		D	d ^{h6}	ℓ	L	Part Number	Stock	Part Number	Stock
M0.5 X 0.125	2	0.30	3	1.00	38	98M05-0125.2FA1	●	98M05-0125L2FA1	●
M0.6 X 0.15	2	0.37	3	1.00	38	98M06-0150.2FA1	●	98M06-0150L2FA1	●
M0.7 X 0.175	2	0.45	3	2.00	38	98M07-0175.2FA1	●	98M07-0175L2FA1	●
M0.8 X 0.20	2	0.51	3	2.00	38	98M08-0200.2FA1	●	98M08-0200L2FA1	●
M0.9 X 0.25	2	0.58	3	2.00	38	98M09-0225.2FA1	●	98M09-0225L2FA1	●
M1.0 X 0.25	2	0.65	3	5.00	38	98M10-0250.2FA1	●	98M10-0250L2FA1	●
M1.1 X 0.25	4	0.75	3	5.00	38	98M11-0250.4FA1	●	98M11-0250L4FA1	●
M1.2 X 0.25	4	0.85	3	5.00	38	98M12-0250.4FA1	●	98M12-0250L4FA1	●
M1.4 X 0.30	4	1.00	3	5.00	38	98M14-0300.4FA1	●	98M14-0300L4FA1	●
M1.6 X 0.35	4	1.15	3	7.00	38	98M16-0350.4FA1	●	98M16-0350L4FA1	●
M1.8 X 0.35	4	1.35	3	7.00	38	98M18-0350.4FA1	●	98M18-0350L4FA1	●
M2.0 X 0.40	4	1.50	3	7.00	38	98M20-0400.4FA1	●	98M20-0400L4FA1	●
M2.5 X 0.45	4	1.95	4	9.40	50	98M25-0450.4FB1	●	98M25-0450L4FB1	●
M3 X 0.5	4	2.40	4	9.40	50	98M30-0500.4FB1	●	98M30-0500L4FB1	●
M3.5 X 0.6	4	2.80	4	9.40	50	98M35-0600.4FB1	●	98M35-0600L4FB1	●
M4 X 0.7	4	3.10	6	12.70	64	98M40-0700.4FB1	●	98M40-0700L4FB1	●
M5 X 0.8	4	3.85	6	12.70	64	98M50-0800.4FB1	●	98M50-0800L4FB1	●
M6 X 1	4	4.65	6	12.70	64	98M60-1000.4FB1	●	98M60-1000L4FB1	●
M8 X 1.25	4	5.95	6	12.70	64	98M80-1250.4FB1	●	98M80-1250L4FB1	●

DRILLS

END MILLS

ROUTERS

THREAD MILLS & TAPS

ENGRAVERS

BORING BARS

REAMERS

SAWS

TECHNICAL

INDEX

SERIES 98M WORKPIECE MATERIAL															
Coating	P Steel ~30HRC	P Steel 30-40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	☆	☆	☆			☆						
Uncoated							☆		★	★	☆	☆	☆		★

★ : Priority ☆ : Applicable Materials

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