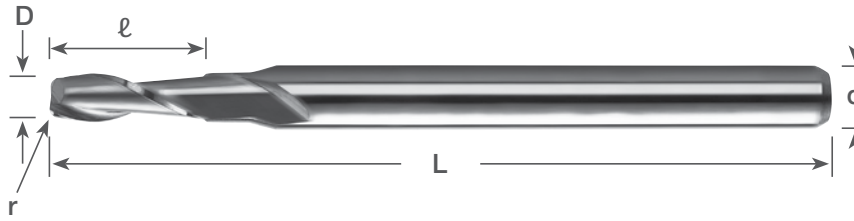


2 FLUTE **NEW**

0.0938" - 0.5000" DIAMETER
Mirror Surface Finishes
Sub Micron Grain Carbide

STANDARD LENGTH
XX-LARGE / XXX-LARGE CORNER RADIUS END MILLS



MICRO GRAIN Radius R 30° 2
Symbol Descriptions Page 7

XX-LARGE Corner Radius **STANDARD** Length (Inch Sizes)

Dimensions (in)					Uncoated		AlTiN Coating		NEW DLC Coating	
D ^{+0.000} / _{-0.001}	d	ℓ	L	r	Part Number	Stock	Part Number	Stock	Part Number	Stock
0.0938 (3/32)	1/8	0.279	1 1/2	0.030	1617-0938.279CR	●	1617-0938L279CR	●	1617-0938D279CR	■
0.1250 (1/8)	1/8	0.500	1 1/2	0.030	1617-1250.500CR	●	1617-1250L500CR	●	1617-1250D500CR	■
0.1562 (5/32)	3/16	0.562	2	0.030	1617-1562.562CR	●	1617-1562L562CR	●	1617-1562D562CR	■
0.1875 (3/16)	3/16	0.625	2	0.045	1617-1875.625CR	●	1617-1875L625CR	●	1617-1875D625CR	■
0.2500 (1/4)	1/4	0.750	2 1/2	0.045	1617-2500.750CR	●	1617-2500L750CR	●	1617-2500D750CR	■

XXX-LARGE Corner Radius **STANDARD** Length (Inch Sizes)

Dimensions (in)					Uncoated		AlTiN Coating		NEW DLC Coating	
D ^{+0.000} / _{-0.001}	d	ℓ	L	r	Part Number	Stock	Part Number	Stock	Part Number	Stock
0.1875 (3/16)	3/16	0.625	2	0.060	1618-1875.625CR	●	1618-1875L625CR	●	-	-
0.2500 (1/4)	1/4	0.750	2 1/2	0.060	1618-2500.750CR	●	1618-2500L750CR	●	1618-2500D750CR	■
0.3750 (3/8)	3/8	1.000	2 1/2	0.060	1618-3750.1000C	●	1618-3750L1000C	●	-	-
0.5000 (1/2)	1/2	1.000	3	0.060	1618-5000.1000C	●	1618-5000L1000C	●	-	-

Corner Radius Tolerance

Diameter (D)	0.0938"	0.1250" - 0.1875"	0.2500" - 0.5000"
+ / -	0.0015"	0.0020"	0.0030"

SERIES 1617 / 1618 WORKPIECE MATERIAL															
Coating	P Steel ~30HRC	P Steel 30-40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	☆	☆	☆								☆	☆
DLC							☆	★	☆	★	★	★			
Uncoated							☆	☆	★	☆	★	★	☆		☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions Page 7

● : U.S. Stock Standard
■ : NOT STOCKED - Call for Delivery
▲ : Coming Soon

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