

## 2 FLUTE

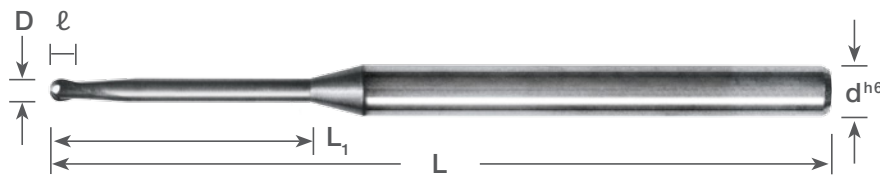
BALL NOSE END MILLS FOR RIB PROCESSING  
H13, P20, A-2, D-2, S-7, M-2 upto Rc 62

**0.50mm, 1.50mm Radius**

Sub Micron Grain Carbide

1 X Diameter Length of Cut

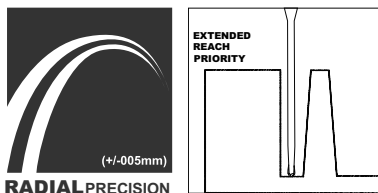
Multiple Length to Diameter Aspect Ratios



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### METRIC RADIUS (r)

Dimensions (mm)						AX Coating	
D +0.000mm -0.005mm	r	d <sup>h6</sup>	l	L	L <sub>1</sub>	Part Number	Stock
1.00	0.50	4	1.00	50	2	16RB0394U-2	●
1.00	0.50	4	1.00	50	4	16RB0394U-4	●
1.00	0.50	4	1.00	50	6	16RB0394U-6	●
1.00	0.50	4	1.00	50	8	16RB0394U-8	●
1.00	0.50	4	1.00	50	10	16RB0394U-10	●
1.00	0.50	4	1.00	50	12	16RB0394U-12	●
1.50	0.75	4	1.50	50	2	16RB0591U-2	●
1.50	0.75	4	1.50	50	4	16RB0591U-4	●
1.50	0.75	4	1.50	50	6	16RB0591U-6	●
1.50	0.75	4	1.50	50	8	16RB0591U-8	●
1.50	0.75	4	1.50	50	10	16RB0591U-10	●
1.50	0.75	4	1.50	50	12	16RB0591U-12	●
2.00	1.00	4	2.00	50	-	16RB0787U-2	●
2.00	1.00	4	2.00	50	4	16RB0787U-4	●
2.00	1.00	4	2.00	50	6	16RB0787U-6	●
2.00	1.00	4	2.00	50	8	16RB0787U-8	●
2.00	1.00	4	2.00	50	10	16RB0787U-10	●
2.00	1.00	4	2.00	50	12	16RB0787U-12	●
3.00	1.50	6	3.00	60	-	16RB1181U-2	●
3.00	1.50	6	3.00	60	4	16RB1181U-4	●
3.00	1.50	6	3.00	60	6	16RB1181U-6	●
3.00	1.50	6	3.00	60	8	16RB1181U-8	●
3.00	1.50	6	3.00	60	10	16RB1181U-10	●
3.00	1.50	6	3.00	60	12	16RB1181U-12	●



SERIES 16RB WORKPIECE MATERIAL															
Coating	<b>P</b> Steel ~30HRC	<b>P</b> Steel 30-40HRC	<b>H</b> Hardened Steel ~55HRC	<b>H</b> Hardened Steel ~68HRC	<b>M</b> Stainless Steel	<b>K</b> Cast Iron	<b>N</b> Aluminum	<b>N</b> Graphite	<b>N</b> Copper Alloy	<b>N</b> CFRP	<b>N</b> Plastic	<b>N</b> Thermoset Plastic	<b>N</b> High Density Plastic	<b>S</b> Nickel / Cobalt	<b>S</b> Titanium Alloy
AX	☆	☆	★	★	☆	☆								☆	☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions [Page 7](#)