

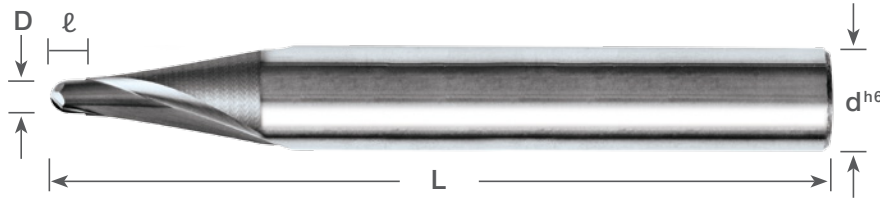
## 2 FLUTE

BALL NOSE END MILLS FOR HARD METAL MILLING

0.20mm - 3.00mm DIAMETER

Sub Micron Grain Carbide

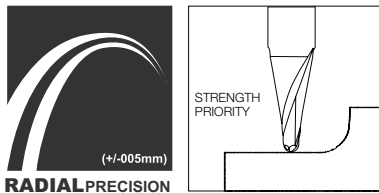
6mm Shank



Symbol Descriptions [Page 7](#)

### METRIC RADIUS (r)

Dimensions (mm)						AX Coating	
D <sup>+0.000mm</sup> <sub>-0.005mm</sub>	r	d <sup>h6</sup>	ℓ	L	Part Number	Stock	
0.20	0.10	6	0.20	45	1625-0079J008S	●	
0.30	0.15	6	0.30	45	1625-0118J012S	●	
0.40	0.20	6	0.40	45	1625-0157J016S	●	
0.50	0.25	6	0.50	45	1625-0197J020S	●	
0.60	0.30	6	0.60	45	1625-0236J024S	●	
0.80	0.40	6	0.80	45	1625-0315J032S	●	
1.00	0.50	6	1.00	45	1625-0394J040S	●	
1.20	0.60	6	1.20	45	1625-0472J048S	●	
1.40	0.70	6	1.40	45	1625-0551J055S	●	
1.50	0.75	6	1.50	45	1625-0591J060S	●	
1.60	0.80	6	1.60	45	1625-0630J063S	●	
1.80	0.90	6	1.80	45	1625-0709J071S	●	
2.00	1.00	6	2.00	45	1625-0787J078S	●	
2.50	1.25	6	2.50	45	1625-0984J098S	●	
3.00	1.50	6	3.00	45	1625-1181J118S	●	



SERIES 16 HMS WORKPIECE MATERIAL															
Coating	<b>P</b> Steel ~30HRC	<b>P</b> Steel 30-40HRC	<b>H</b> Hardened Steel ~55HRC	<b>H</b> Hardened Steel ~68HRC	<b>M</b> Stainless Steel	<b>K</b> Cast Iron	<b>N</b> Aluminum	<b>N</b> Graphite	<b>N</b> Copper Alloy	<b>N</b> CFRP	<b>N</b> Plastic	<b>N</b> Thermoset Plastic	<b>N</b> High Density Plastic	<b>S</b> Nickel / Cobalt	<b>S</b> Titanium Alloy
AX	☆	☆	★	★	☆	☆								☆	☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions [Page 7](#)