

# 1/8" SHANK

INVERSE DIAMETER MICRO DRILLS

0.2340" - 0.2638" DIAMETER

Mirror Surface Finishes  
Sub Micron Grain Carbide



Symbol Descriptions Page 7

## STANDARD Flute Length

Drill Size	Dimensions (in)				Point Angle	Uncoated	
	D <sup>+0.0000</sup> <sub>-0.0003</sub>	d	ℓ	L		Part Number	Stock
A	0.2340	1/8	0.5000	1 1/2	130°	155-2340.500	●
5.95mm	0.2343	1/8	0.5000	1 1/2	130°	155-2343.500	●
15/64"	0.2344	1/8	0.5000	1 1/2	130°	155-2344.500	●
6.00mm	0.2362	1/8	0.5000	1 1/2	130°	155-2362.500	●
B	0.2380	1/8	0.5000	1 1/2	130°	155-2380.500	●
6.05mm	0.2382	1/8	0.5000	1 1/2	130°	155-2382.500	●
6.10mm	0.2402	1/8	0.5000	1 1/2	130°	155-2402.500	●
C	0.2420	1/8	0.5000	1 1/2	130°	155-2420.500	●
6.15mm	0.2421	1/8	0.5000	1 1/2	130°	155-2421.500	●
6.20mm	0.2441	1/8	0.5000	1 1/2	130°	155-2441.500	●
D	0.2460	1/8	0.5000	1 1/2	130°	155-2460.500	●
6.25mm	0.2461	1/8	0.5000	1 1/2	130°	155-2461.500	●
6.30mm	0.2480	1/8	0.5000	1 1/2	130°	155-2480.500	●
1/4"	0.2500	1/8	0.5000	1 1/2	130°	155-2500.500	●
6.35mm	0.2500	1/8	0.5000	1 1/2	130°	155-2500.500	●
E	0.2500	1/8	0.5000	1 1/2	130°	155-2500.500	●
6.40mm	0.2520	1/8	0.5000	1 1/2	130°	155-2520.500	●
6.50mm	0.2559	1/8	0.5000	1 1/2	130°	155-2559.500	●
F	0.2570	1/8	0.5000	1 1/2	130°	155-2570.500	●
6.60mm	0.2598	1/8	0.5000	1 1/2	130°	155-2598.500	●
G	0.2610	1/8	0.5000	1 1/2	130°	155-2610.500	●
6.70mm	0.2638	1/8	0.5000	1 1/2	130°	155-2638.500	●

SERIES 155 WORKPIECE MATERIAL															
Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30-40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
Uncoated							☆	☆	★	☆	★	★	★		☆

★ : Priority ☆ : Applicable Materials

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● : U.S. Stock Standard  
■ : NOT STOCKED - Call for Delivery

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