

## 1/8" SHANK

**0.1960" - 0.2323" DIAMETER**

Mirror Surface Finishes

Sub Micron Grain Carbide

INVERSE DIAMETER MICRO DRILLS



4 Facet Point Geometry



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### STANDARD Flute Length

Drill Size	Dimensions (in)				Point Angle	Uncoated	
	D <sup>+0.0000</sup> <sub>-0.0003</sub>	d	ℓ	L		Part Number	Stock
#9	0.1960	1/8	0.5000	1 1/2	130°	155-1960.500	●
5.00mm	0.1968	1/8	0.5000	1 1/2	130°	155-1968.500	●
5.05mm	0.1988	1/8	0.5000	1 1/2	130°	155-1988.500	●
#8	0.1990	1/8	0.5000	1 1/2	130°	155-1990.500	●
5.10mm	0.2008	1/8	0.5000	1 1/2	130°	155-2008.500	●
#7	0.2010	1/8	0.5000	1 1/2	130°	155-2010.500	●
5.15mm	0.2028	1/8	0.5000	1 1/2	130°	155-2028.500	●
13/64"	0.2031	1/8	0.5000	1 1/2	130°	155-2031.500	●
#6	0.2040	1/8	0.5000	1 1/2	130°	155-2040.500	●
5.20mm	0.2047	1/8	0.5000	1 1/2	130°	155-2047.500	●
#5	0.2055	1/8	0.5000	1 1/2	130°	155-2055.500	●
5.25mm	0.2067	1/8	0.5000	1 1/2	130°	155-2067.500	●
5.30mm	0.2087	1/8	0.5000	1 1/2	130°	155-2087.500	●
#4	0.2090	1/8	0.5000	1 1/2	130°	155-2090.500	●
5.35mm	0.2106	1/8	0.5000	1 1/2	130°	155-2106.500	●
5.40mm	0.2126	1/8	0.5000	1 1/2	130°	155-2126.500	●
#3	0.2130	1/8	0.5000	1 1/2	130°	155-2130.500	●
5.45mm	0.2146	1/8	0.5000	1 1/2	130°	155-2146.500	●
5.50mm	0.2165	1/8	0.5000	1 1/2	130°	155-2165.500	●
5.50mm	0.2185	1/8	0.5000	1 1/2	130°	155-2185.500	●
7/32"	0.2188	1/8	0.5000	1 1/2	130°	155-2188.500	●
5.60mm	0.2205	1/8	0.5000	1 1/2	130°	155-2205.500	●
#2	0.2210	1/8	0.5000	1 1/2	130°	155-2210.500	●
5.65mm	0.2224	1/8	0.5000	1 1/2	130°	155-2224.500	●
5.70mm	0.2244	1/8	0.5000	1 1/2	130°	155-2244.500	●
5.75mm	0.2264	1/8	0.5000	1 1/2	130°	155-2264.500	●
#1	0.2280	1/8	0.5000	1 1/2	130°	155-2280.500	●
5.80mm	0.2283	1/8	0.5000	1 1/2	130°	155-2283.500	●
5.85mm	0.2302	1/8	0.5000	1 1/2	130°	155-2302.500	●
5.90mm	0.2323	1/8	0.5000	1 1/2	130°	155-2323.500	●

### SERIES 155 WORKPIECE MATERIAL

Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30-40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
Uncoated							☆	☆	★	☆	★	★	★		☆

★ : Priority ☆ : Applicable Materials

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