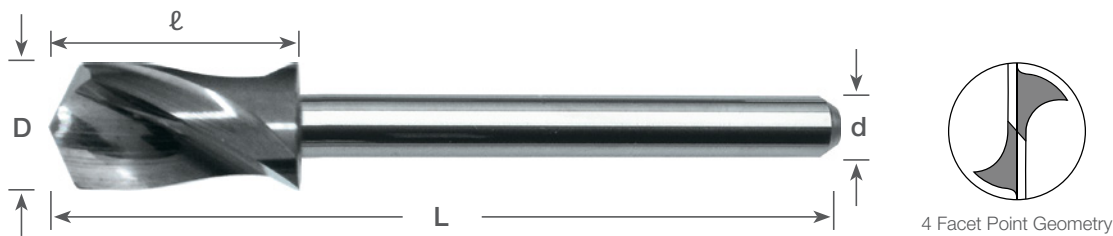


1/8" SHANK

0.1260" - 0.1594" DIAMETER

Mirror Surface Finishes
Sub Micron Grain Carbide

INVERSE DIAMETER MICRO DRILLS



Symbol Descriptions [Page 7](#)

STANDARD Flute Length

Drill Size	Dimensions (in)				Point Angle	Uncoated	
	D ^{+0.0000} _{-0.0003}	d	ℓ	L		Part Number	Stock
3.20mm	0.1260	1/8	0.5000	1 1/2	130°	155-1260.500	●
3.25mm	0.1280	1/8	0.5000	1 1/2	130°	155-1280.500	●
#30	0.1285	1/8	0.5000	1 1/2	130°	155-1285.500	●
3.30mm	0.1299	1/8	0.5000	1 1/2	130°	155-1299.500	●
3.35mm	0.1319	1/8	0.5000	1 1/2	130°	155-1319.500	●
3.40mm	0.1339	1/8	0.5000	1 1/2	130°	155-1339.500	●
3.45mm	0.1358	1/8	0.5000	1 1/2	130°	155-1358.500	●
#29	0.1360	1/8	0.5000	1 1/2	130°	155-1360.500	●
3.50mm	0.1378	1/8	0.5000	1 1/2	130°	155-1378.500	●
3.55mm	0.1398	1/8	0.5000	1 1/2	130°	155-1398.500	●
#28	0.1405	1/8	0.5000	1 1/2	130°	155-1405.500	●
9/64"	0.1406	1/8	0.5000	1 1/2	130°	155-1406.500	●
3.60mm	0.1417	1/8	0.5000	1 1/2	130°	155-1417.500	●
3.65mm	0.1437	1/8	0.5000	1 1/2	130°	155-1437.500	●
#27	0.1440	1/8	0.5000	1 1/2	130°	155-1440.500	●
3.70mm	0.1457	1/8	0.5000	1 1/2	130°	155-1457.500	●
#26	0.1470	1/8	0.5000	1 1/2	130°	155-1470.500	●
3.75mm	0.1476	1/8	0.5000	1 1/2	130°	155-1476.500	●
#25	0.1495	1/8	0.5000	1 1/2	130°	155-1495.500	●
3.80mm	0.1496	1/8	0.5000	1 1/2	130°	155-1496.500	●
3.85mm	0.1516	1/8	0.5000	1 1/2	130°	155-1516.500	●
#24	0.1520	1/8	0.5000	1 1/2	130°	155-1520.500	●
3.90mm	0.1535	1/8	0.5000	1 1/2	130°	155-1535.500	●
#23	0.1540	1/8	0.5000	1 1/2	130°	155-1540.500	●
3.95mm	0.1555	1/8	0.5000	1 1/2	130°	155-1555.500	●
5/32"	0.1562	1/8	0.5000	1 1/2	130°	155-1562.500	●
#22	0.1570	1/8	0.5000	1 1/2	130°	155-1570.500	●
4.00mm	0.1575	1/8	0.5000	1 1/2	130°	155-1575.500	●
#21	0.1590	1/8	0.5000	1 1/2	130°	155-1590.500	●
4.05mm	0.1594	1/8	0.5000	1 1/2	130°	155-1594.500	●

SERIES 155 WORKPIECE MATERIAL

Coating	P	P	H	H	M	K	N	N	N	N	N	N	S	S	
	Steel ~30HRC	Steel 30-40HRC	Hardened Steel ~55HRC	Hardened Steel ~68HRC	Stainless Steel	Cast Iron	Aluminum	Graphite	Copper Alloy	CFRP	Plastic	Thermoset Plastic	High Density Plastic	Nickel / Cobalt	Titanium Alloy
Uncoated							☆	☆	★	☆	★	★	★		☆

★ : Priority ☆ : Applicable Materials

Symbol Descriptions [Page 7](#)